



Before You Start:

Please familiarize yourself with all the steps before beginning assembly.

Installation information:

- Approximate installation time: 1 – ½ hours
- This product is easiest to install with: 2 people

Compatibility Info:

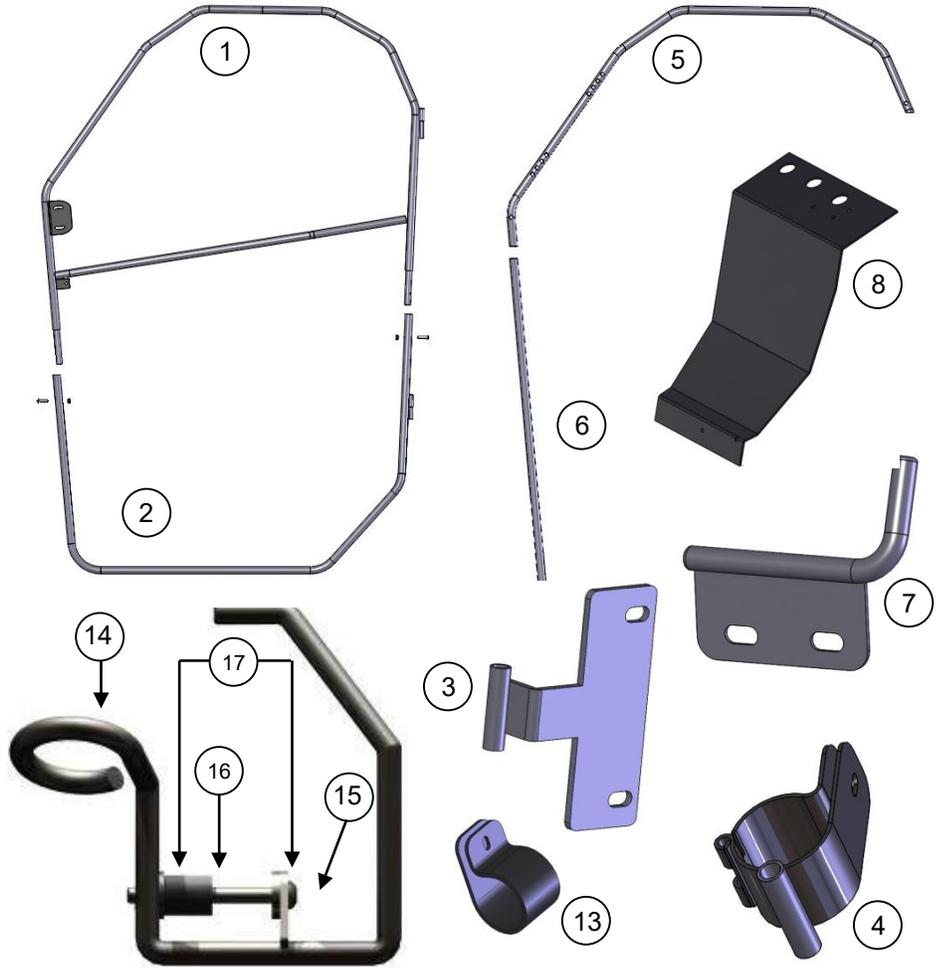
This Door System is designed to work with other Seizmik branded Accessories for the John Deere Gator XUV & HPX as well as OEM John Deere branded hard tops. Please note Seizmik cannot guarantee fitment with other branded aftermarket products. Please research installation details thoroughly on our products & others when trying to combine different branded accessories.

Seizmik makes Windshields, Mirrors, Cab Systems, Light Bars, Storage Boxes, Hood Racks, and other great accessories for UTV's to maximize the vehicles usefulness. To help you do what you do better.

If you have any questions, comments, need assistance, or are missing parts, please call 1-866-838-3366 xt.110 between 9:00AM and 5:00PM EST. Or email us at support@seizmik.com. Visit www.seizmik.com for more information on our products.

Components & Hardware:

Item	Description	Qty.
1	Upper Door Frame	2
2	Lower Door Frame	2
3	Lower Door Hinge	2
4	Upper Door Hinge	2
5	Door Side Frame Upper	2
6	Door Side Frame Lower	2
7	Lower Door Frame Mount	2
8	Plastic Dust Panel	2
9	M8 Washers	8
10	M8 Locking Nuts	8
11	M8x20 Button Head Bolt	8
12	M6 Washers	10
13	ROPS Clamp	6
14	Door Handle	2
15	1/4-20 x2.5" Bolt and Nut	2
16	Door Handle Spacers	4
17	1/4 Washers	8
18	M6x20 Button Head Bolt	2
19	M6x25 Button Head Bolt	6
20	M6x35 Button Head Bolt	6
21	M6 Self Locking Nuts	14



Textiles

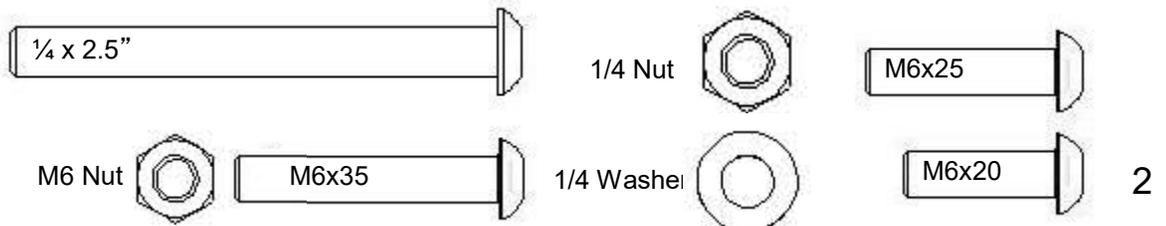
- 1. Upper Pass Door
- 2. Lower Pass Door
- 3. Upper Driver Door
- 4. Lower Driver Door
- 5. Back Panel

For item part numbers refer to the appendix at the back of these instructions.



Bolt Index

All shown full size
Use as a reference

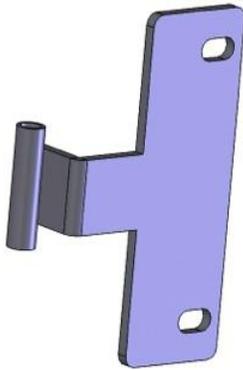


Gator XUV & HPX Doors Installation with Nets

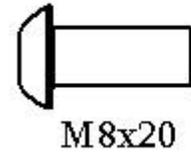
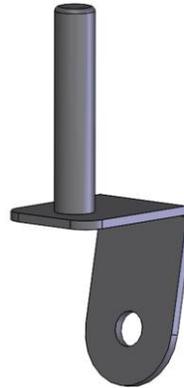
Important! The 2014 and up models have either Nets or Hard Doors. This kit is designed to work with the earlier models without nets, and the current models with them. It will not work with the factory hard doors. Please do not remove the nets as they are an important safety feature designed to reduce injury in the event of a roll over. If you have a 2014 and up model with door nets please use the following steps. If you do not please begin your installation with page 5.

Things You Will Need For This Step:

Lower Door Hinge



Lower Leg Net Bracket



M8x20



M8 Nut



1. Remove Lower front net mounting bolt ,spacer bushing, and nut.



2. Place the bolt you just removed through the hole in the Lower Leg Net Bracket. Put the spacer bushing on the bolt and reinstall net. The bolt should go through the second hole from the front.



3. It should now look like this.



4. Remove this Velcro net strap. After the rear textile is put on you can cut a small slot in the material and re-fasten it. .



5. Mount the Lower Door Hinge as shown on the next page, step 3, but use the factory net bolt and bushing instead of the supplied bolt to mount the net and hinge in the same hole. The upper bolt is supplied with the kit.



6. The last lower net bolt below the gas tank may have a 1 inch spacer on it. If it does, please remove it and re-fasten the bolt and nut.

Please continue your installation with page 5 skipping steps 2 and 3.

Attaching Hinges and Mounts:

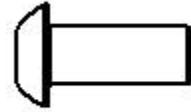
Things You Will Need For This Step:

Plastic ROPS Clamp

Upper Door Hinge

Lower Door Hinge

Lower Door Frame Mount



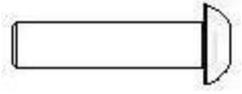
M8x20



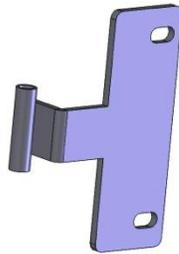
M8 Nut



M6 Nut



M6x25



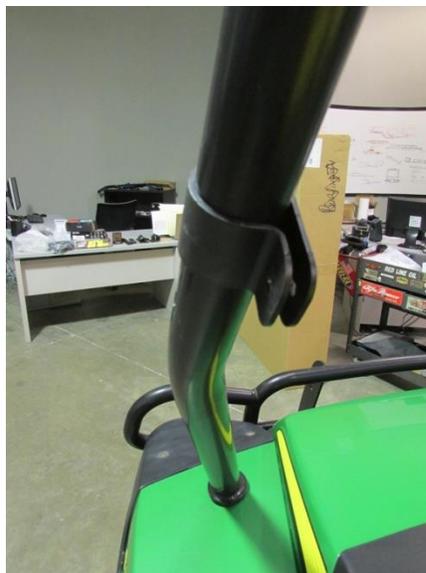
1. Begin by installing upper door hinge mounts (pass & driver side) loosely rear roll cage tube using M6x20, washers & nuts.



2. Install lower door frame mounts (driver and passenger) using the supplied M8x20 Bolts and locknuts.



3. Raise bed, then mount lower door hinges (driver & pass) using M8x20 bolts and nuts.



4. Snap the 6 (3 on each side) ROPS clamps onto the roll cage as seen below

IMPORTANT:

If you plan to use this door kit with an **OEM John Deere windshield**, and have an early production door kit, there is a potential for interference between one of the OEM upper windshield clamps and the upper door frame clamp included in this kit. Later models of this kit have multiple mounting holes in this location. If your frame has just one hole here it will be necessary to drill a new clamp mounting hole in both the driver and passenger side Upper Door Side Frame (Part #5).



If your Door Side Frames already have 5 holes in this location, proceed next page.

Drill new hole

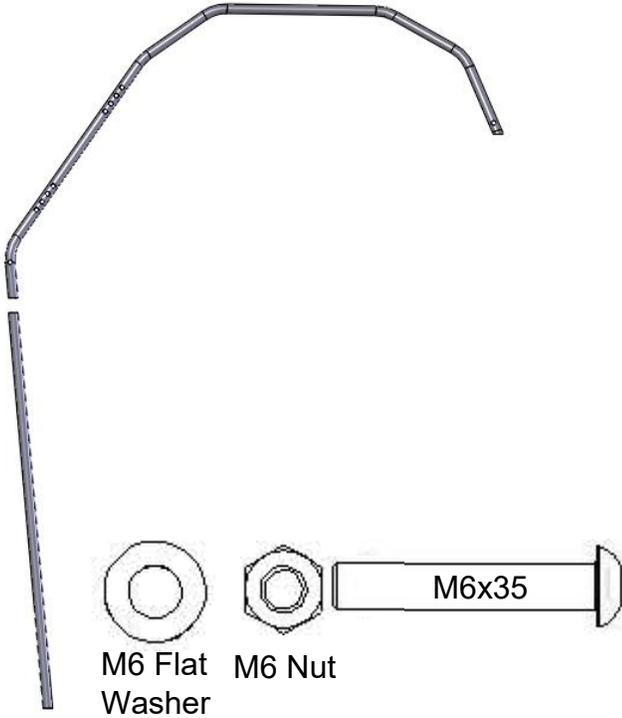


Using a 1/4 drill bit, make a new hole 3.5 inches down from the current hole. This will allow you to relocate the plastic clamp from above the Grab Handle to just inside it.

Assembling and attaching Door frames:

Things You Will Need For This Step:

Door Side Frame Upper & Lower



Bend Orientation:

The doors and door frames are side specific and are bent tapering in towards the top.

The correct orientation can be seen to the right. This view is as if you are standing behind the vehicle and looking forward.

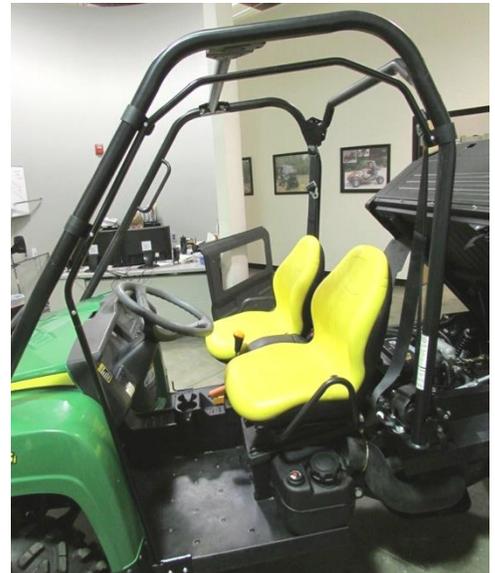
Driver Passenger



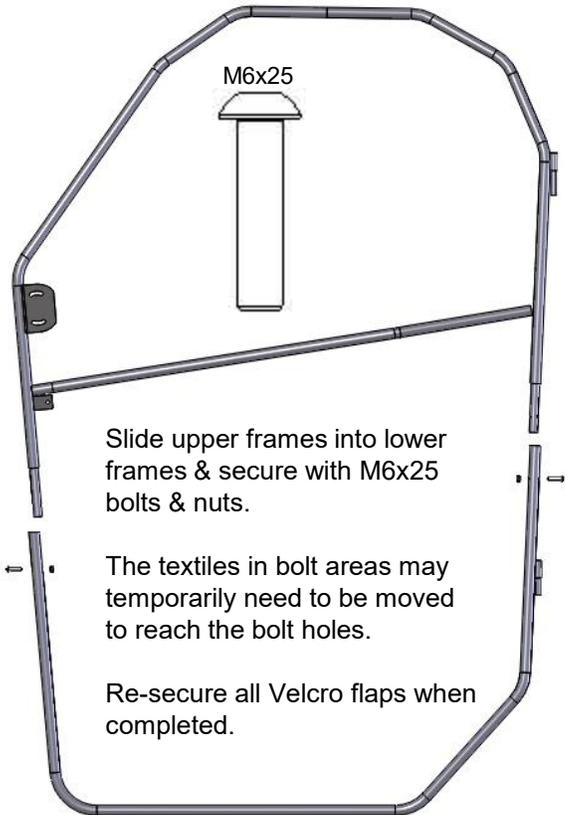
1. Bolt the upper & lower door side frames together with an M6x25 bolt & nut. Then insert the door frame onto lower door frame mount



2. Bolt the Door frames to the ROPS clamps installed earlier using the M6x35 bolts and nuts provided.



Door Assembly



Door Handle Assembly



The 2 spacers & 3 washers will go on the interior side of the handle.

The 4th washer will go on the outside.

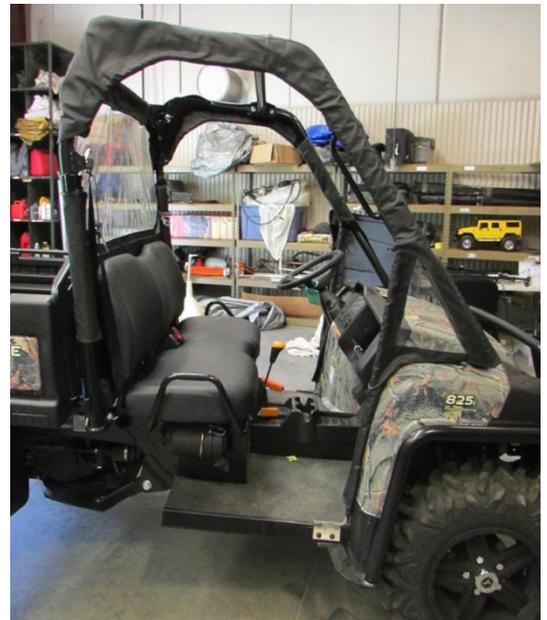
Install but do not tighten nut yet. When the textiles are on and the doors are installed, you can swap the washers around to adjust how tight the handle closes. When you are done adjusting, tighten the nut just enough so that the handle is not loose, but will just stay in any position.

Textile Installation:



1. Install the textile side panels over the door hangar frame by wrapping the Velcro flaps around the vehicle roll cage & the hangar frame assembly.

Tip - Raise the dump bed for easier installation





2. Securely fasten all Velcro straps around roll cage



3. Pull straps over roll cage & buckle. Tug on straps to secure the Side Panels tight.

***Note: Compression straps route under hard tops**

4. Note Velcro on inside edges of side panels along roll cage, & on lower body. Peel off self adhesive backing & stick to roll cage & body.



IMPORTANT!

Wipe roll cage bars and body with rubbing alcohol to remove dirt & grease.

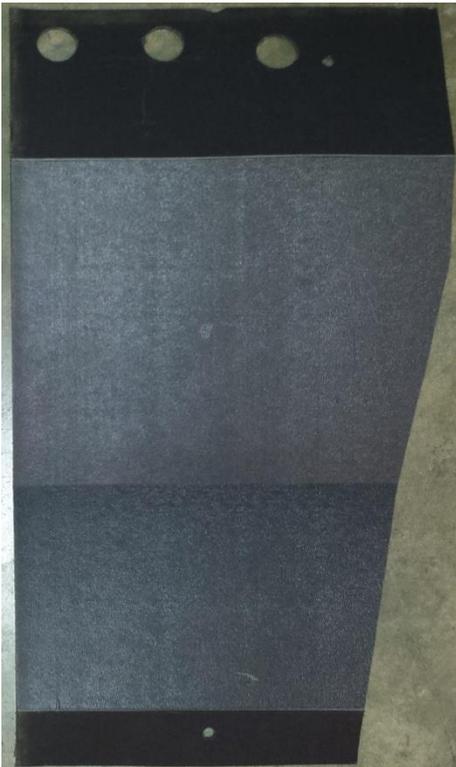
Mounting the Doors:



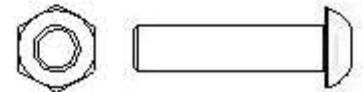
Mount the doors by guiding the pins in the back of the door frame onto the hinge barrels along the Rear Hangar Bar. Some Adjustment to the upper hinge may be necessary.

Installing the Plastic Dust Panels:

Driver Side Dust Panel



Passenger Dust Panel



M6 Nut

M6x25

Zip Ties

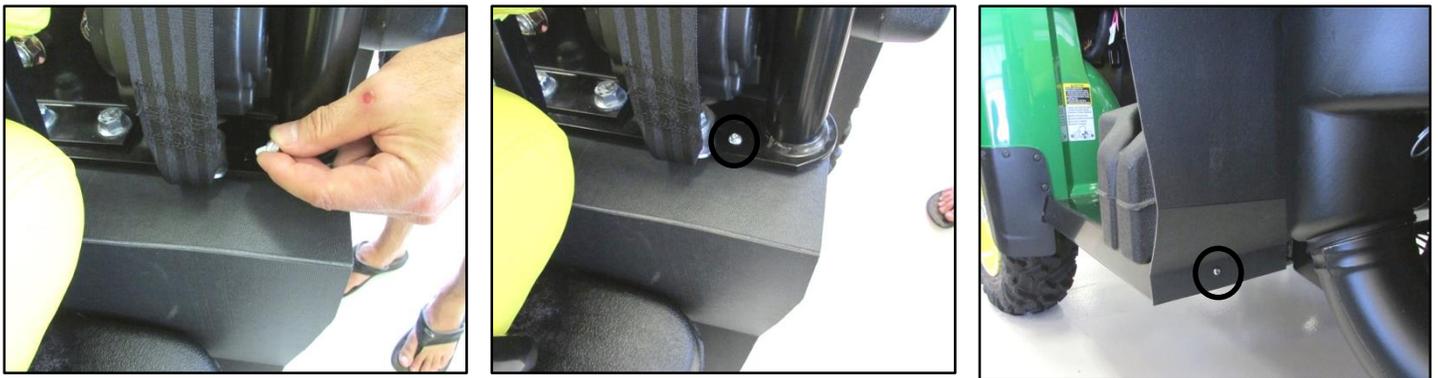


1. Begin by locating the passenger and driver side dust panels. The Driver side panel has one more bend than the passenger side panel.

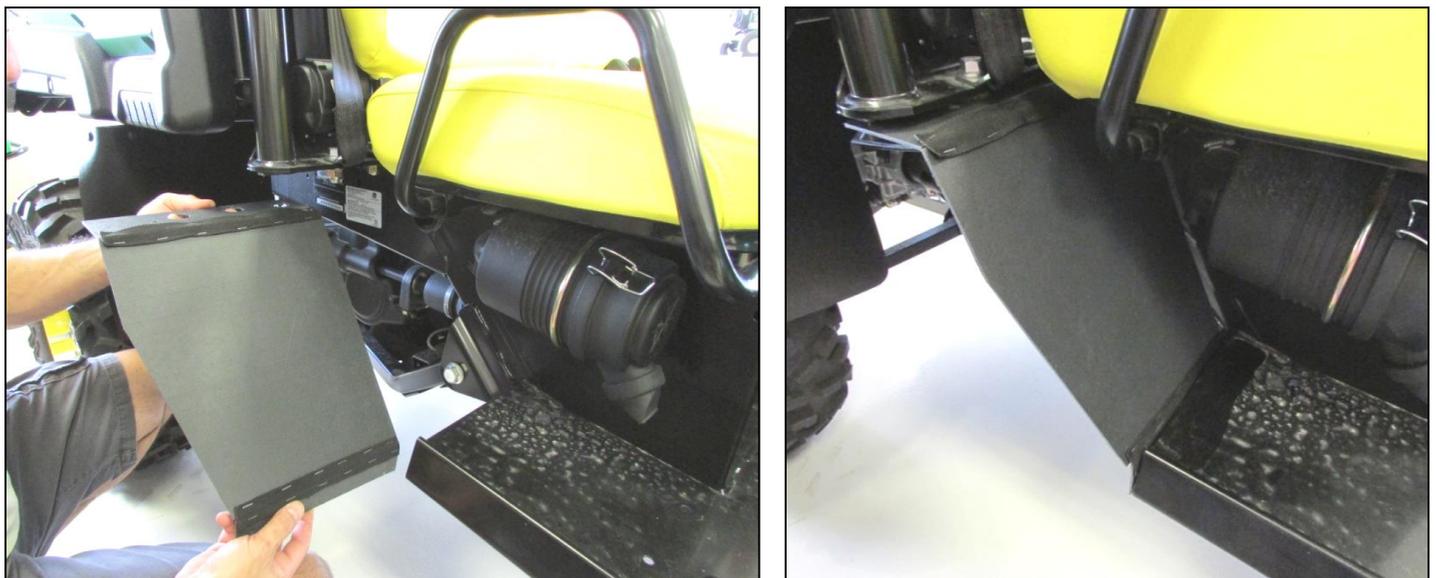
Installing the Plastic Dust Panels:



2. Position the Driver Side dust panel into place. The three large holes will go around the three large roll cage bolts.



3. Use the provided M6x25 bolts and nuts to fasten the panel to the vehicle, one on top and one on the bottom.



4. Repeat the procedure for the passenger side panel

Installing the Plastic Dust Panels on 2012 and earlier:

The installation of the dust panels on the 2012 and earlier models is slightly different because of the lack of mounting holes on the older models. Zip ties will be utilized instead of M6 bolts.



1. All steps are the same except zip ties will be used around the seat belt brackets instead.



2. Thread the zip tie up through the plastic panel & around seat belt bracket. Tighten & trim excess.



3. Run zip tie as shown and secure/trim. Clean the floor pan where the lower tab of the dust panel will lay and adhere the Velcro to the floor pan.

Accessories Installation:

Installing Windshields with this Door System:

IMPORTANT: Please review the outlined procedure as not all windshield mounting systems are the same & yours may require a different approach to working with this door system.

There are two fundamentally different ways to mount the system:

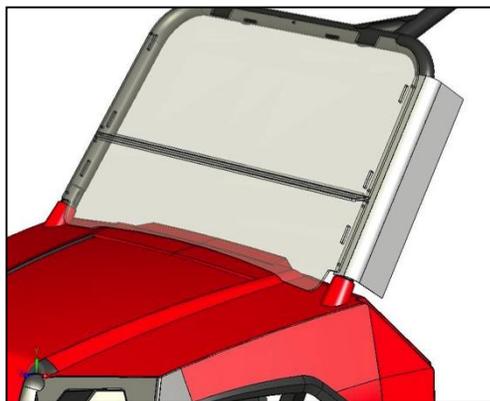
1. If you have a full 1pc Windshield:
 - Mount the windshield first, then Velcro the side panels directly over the side edges of your windshield.
2. If you have a Half Windshield or 2pc. setup like a Versa Shield or similar :
 - It is best to mount the side panels directly to the front roll cage bars, then mount the windshield over the side panels. You will need to cut out notches in the side panels to accommodate the P-Clamps or Straps that mount the windshields.
3. Other windshields:
 - Other types of windshields may require different approaches to combining with this door system.

The following procedure is based on item 2 above. Fully familiarize yourself with the sequence. If you study your windshields mounting procedure, you will be able to retrofit according to your specific requirements.

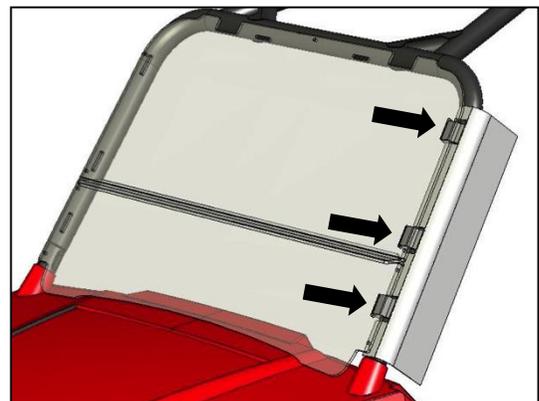
Versa-Shield Windshield P/N23048 (not included):



1. Mount side panel cab sections positioned correctly & taught.



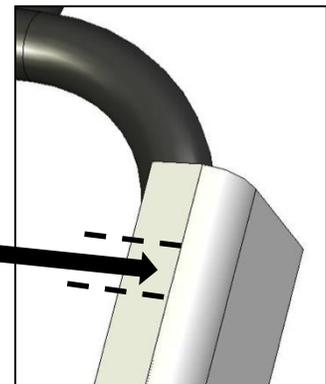
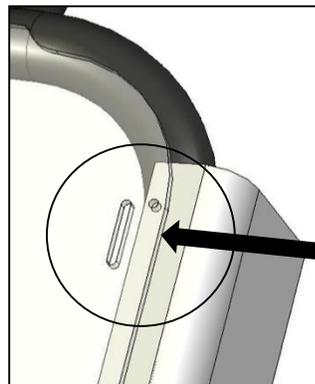
2. Lay the windshield in position noting location of the slots where the mounting straps will go



3. Be sure to clearly note where the mounting straps/clamps will be positioned relative to the side panel

NOTE: You will cut the side panels – Ensure they are positioned correctly.

4. Mark the fabric where straps/clamps are located as this is where the side panel textile will need to have slots cut.



IMPORTANT: Carefully verify the windshield is positioned correctly when marking for the cuts!

Accessories Installation:

Versa-Shield Windshield (not included):

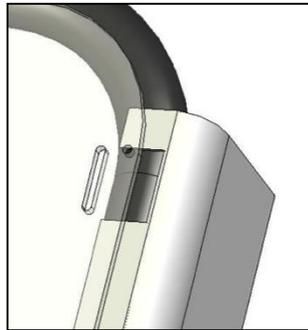


6. Mend the cuts with a lighter. Hold the flame on the material edge just long enough to melt the edge slightly. This will prevent the material fraying over time.

5. Cut 2 horizontal slits across the edge of the fabric to create tabs. Do not cut past the first vertical seam.



7. Fold cut flap back into panel



6. Install windshield on top of the side panels



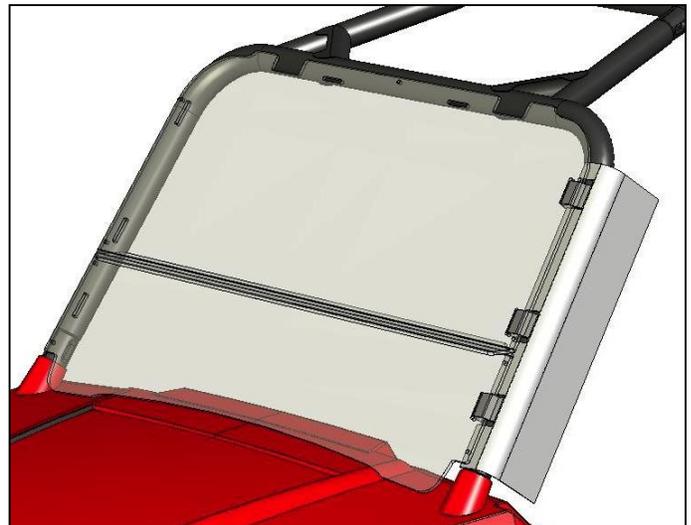
8. Install straps lacing through the flap opening to the inside of the cab & secure Velcro strap or P-Clamps. Reference Sezmik Versa-Shield Manual for Strap operation instructions..

SEIZMIK Hood Rack P/N 08052 (not included):



The side panel textile needs to be cut to accommodate the hood rack roll cage clamp / brackets.

Follow the procedure outlined for the windshield strap / clamp and LED Light Bar.



9. Adjust as required & secure straps tightly.

Accessories Installation:

OEM Deere Windshield Note:

Clamp closing procedure:

The upper factory Deere windshield clamps will interfere with the door frame tubes. Please use the following procedure.



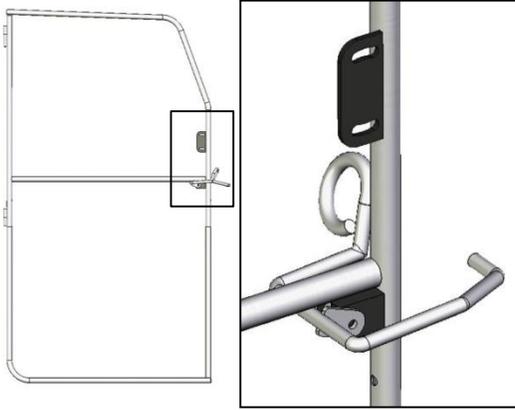
The Door Frame Tube will interfere and not allow you to completely close the windshield clamp.



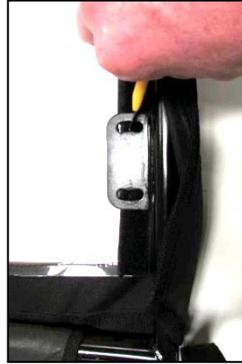
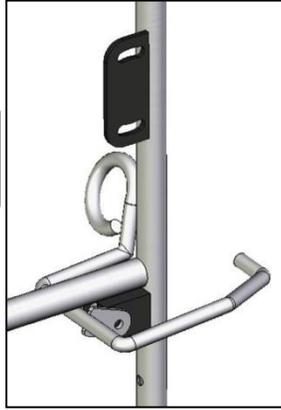
Turning the clamp lever around 180 degrees will allow complete closing of the clamp.

Accessories Installation:

SEIZMIK Side View Mirrors P/N18041 (not included):



The Upper Door Frame has provisions to mount SEIZMIK 18041 Side View Mirrors.



Locate plate behind inside Velcro flap & mark to punch holes in fabric.



Install mirror with supplied hardware. Adjust position as required.

TIP: Tension adjustment bolt to tighten mirror movement if required

SEIZMIK LED Light Bar P/N12030 (not included):



1. Mount bar to vehicle & verify position in correct
NOTE: Verify windshield hardware if applicable



2. Mark position of light bar clamps on roll cage.

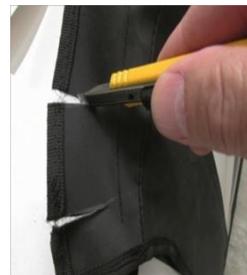


3. Remove bar & Install side panels to the front roll cage bars correctly.

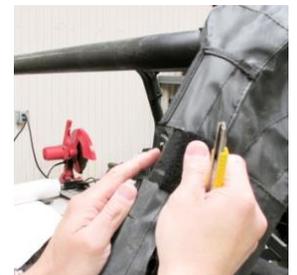
NOTE: Verify position of side panels on the roll cage bars!!! You will cut the material & don't want to cut in the wrong location!!!



4. Reinstall side panels, verify light bar clamp position & mark fabric



5. Cut fabric across Do not cut past vertical seam



6. Cut fabric across Do not cut past vertical seam



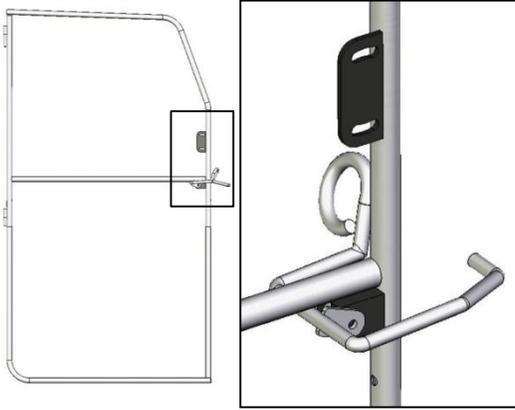
7. Fold cut flap inside



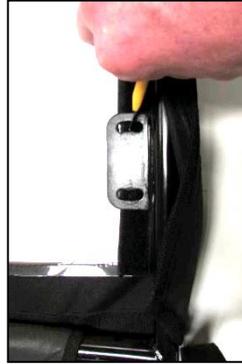
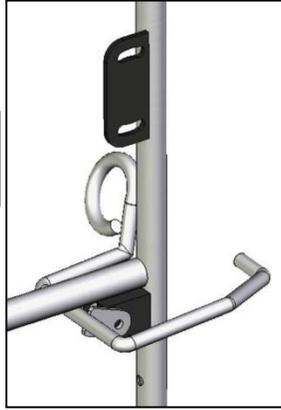
8. Install light bar bracket & bar

Accessories Installation:

SEIZMIK Side View Mirrors P/N18041 (not included):



The Upper Door Frame has provisions to mount SEIZMIK 18041 Side View Mirrors.



Locate plate behind inside Velcro flap & mark to punch holes in fabric.



Install mirror with supplied hardware. Adjust position as required.

TIP: Tension adjustment bolt to tighten mirror movement if required

SEIZMIK LED Light Bar P/N12030 (not included):



1. Mount bar to vehicle & verify position in correct
NOTE: Verify windshield hardware if applicable



2. Mark position of light bar clamps on roll cage.

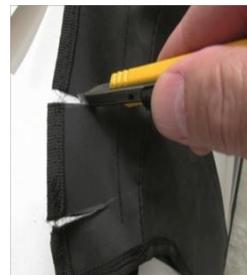


3. Remove bar & Install side panels to the front roll cage bars correctly.

NOTE: Verify position of side panels on the roll cage bars!!! You will cut the material & don't want to cut in the wrong location!!!



4. Reinstall side panels, verify light bar clamp position & mark fabric



5. Cut fabric across Do not cut past vertical seam



6. Cut fabric across Do not cut past vertical seam



7. Fold cut flap inside



8. Install light bar bracket & bar

APPENDIX

John Deere Gator XUV & HPX Doors (06007)		
Item #	Part#	Description
1	54-SW-90378	Upper door frame driver side
1	54-SW-90379	Upper door frame passenger side
2	54-SW-90380	Lower door frame driver side
2	54-SW-90381	Lower door frame passenger side
3	54-SW-90382	Lower door hinge
4	54-SW-90383	Upper door hinge
5	54-SW-90384	Upper door sub frame driver side
5	54-SW-90385	Upper door sub frame passenger side
6	54-SW-90386	Lower door sub frame
7	54-SW-90387	Lower door frame mount driver side
7	54-SW-90388	Lower door frame mount passenger side
	54-SW-90389	Lower leg net bracket
8	54-SW-90390	Plastic dust panel driver side
8	54-SW-90391	Plastic dust panel passenger side
13	54-SW-90246	1.75 plastic Clamp
14	54-SW-90354	Door handle driver side
14	54-SW-90355	Door handle passenger side
16	54-SW-90673	Plastic spacer
15	54-SW-90359	1/4 - 20 x 2.5" bolt
15	54-SW-90360	1/4 - 20 lock nut
17	54-SW-90377	1/4" washer
TEXTILES		
3	54-SW-90392	Upper door textile driver side
1	54-SW-90393	Upper door textile passenger side
4	54-SW-90394	Lower door textile driver side
2	54-SW-90395	Lower door textile passenger side
5	54-SW-90396	Back panel/sub frame textile combo
	54-SW-90353	Plastic end plug
	54-SW-90397	Hardware kit

Components & Hardware:

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4	Upper Door Hinge	2
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10	M8 Locking Nuts	8
11	M8x20 Button Head Bolt	8
12	M6 Washers	10
13	ROPS Clamp	6
14	Door Handle	2
15	1/4-20 x2.5" Bolt and Nut	2
16	Door Handle Spacers	4
17	1/4 Washers	8
18	M6x20 Button Head Bolt	2
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21	M6 Self Locking Nuts	14

Textiles

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2. Lower Pass Door	4. Lower Driver Door
	5. Back Panel

Bolt Index

All shown full size
Use as a reference

- 1/4 x 2.5" Bolt
- 1/4 Nut
- M6x25 Bolt
- M8 Nut
- M6x35 Bolt
- 1/4 Washer
- M6x20 Bolt

2